

## Description

Stormwater media filters are usually two-chambered including a pretreatment settling basin and a filter bed filled with sand or other absorptive filtering media. As stormwater flows into the first chamber, large particles settle out, and then finer particles and other pollutants are removed as stormwater flows through the filtering media in the second chamber.

There are currently three manufacturers of stormwater filter systems. Two are similar in that they use cartridges of a standard size. The cartridges are placed in vaults; the number of cartridges a function of the design flow rate. The water flows laterally (horizontally) into the cartridge to a centerwell, then downward to an underdrain system. The third product is a flatbed filter, similar in appearance to sand filters.

## California Experience

There are currently about 75 facilities in California that use manufactured filters.

## Advantages

- Requires a smaller area than standard flatbed sand filters, wet ponds, and constructed wetlands.
- There is no standing water in the units between storms, minimizing but does not entirely eliminate the opportunity for mosquito breeding.
- Media capable of removing dissolved pollutants can be selected.
- One system utilizes media in layers, allowing for selective removal of pollutants.
- The modular concept allows the design engineer to more closely match the size of the facility to the design storm.

## Limitations

- As some of the manufactured filter systems function at higher flow rates and/or have larger media than found in flatbed filters, the former may not provide the same level of performance as standard sand filters. However, the level of treatment may still be satisfactory.
- As with all filtration systems, use in catchments that have significant areas of non-stabilized soils can lead to premature clogging.

## Design Considerations

- Design Storm
- Media Type
- Maintenance Requirement

## Targeted Constituents

- ✓ Sediment
- ✓ Nutrients
- ✓ Trash
- ✓ Metals
- ✓ Bacteria
- ✓ Oil and Grease
- ✓ Organics

### Removal Effectiveness

See New Development and Redevelopment Handbook-Section 5.



## Design and Sizing Guidelines

There are currently three manufacturers of stormwater filter systems.

**Filter System A:** This system is similar in appearance to a slow-rate sand filter. However, the media is cellulose material treated to enhance its ability to remove hydrocarbons and other organic compounds. The media depth is 12 inches (30 cm). It operates at a very high rate, 20 gpm/ft<sup>2</sup> at peak flows. Normal operating rates are much lower assuming that the stormwater covers the entire bed at flows less than the peak rate. The system uses vortex separation for pretreatment. As the media is intended to remove sediments (with attached pollutants) and organic compounds, it would not be expected to remove dissolved pollutants such as nutrients and metals unless they are complexed with the organic compounds that are removed.

**Filter System B:** It uses a simple vertical filter consisting of 3 inch diameter, 30 inch high slotted plastic pipe wrapped with fabric. The standard fabric has nominal openings of 10 microns. The stormwater flows into the vertical filter pipes and out through an underdrain system. Several units are placed vertically at 1 foot intervals to give the desired capacity. Pretreatment is typically a dry extended detention basin, with a detention time of about 30 hours. Stormwater is retained in the basin by a bladder that is automatically inflated when rainfall begins. This action starts a timer which opens the bladder 30 hours later. The filter bay has an emptying time of 12 to 24 hours, or about 1 to 2 gpm/ft<sup>2</sup> of filter area. This provides a total elapsed time of 42 to 54 hours. Given that the media is fabric, the system does not remove dissolved pollutants. It does remove pollutants attached to the sediment that is removed.

**Filter System C:** The system use vertical cartridges in which stormwater enters radially to a center well within the filter unit, flowing downward to an underdrain system. Flow is controlled by a passive float valve system, which prevents water from passing through the cartridge until the water level in the vault rises to the top of the cartridge. Full use of the entire filter surface area and the volume of the cartridge is assured by a passive siphon mechanism as the water surface recedes below the top of the cartridge. A balance between hydrostatic forces assures a more or less equal flow potential across the vertical face of the filter surface. Hence, the filter surface receives suspended solids evenly. Absent the float valve and siphon systems, the amount of water treated over time per unit area in a vertical filter is not constant, decreasing with the filter height; furthermore, a filter would clog unevenly. Restriction of the flow using orifices ensures consistent hydraulic conductivity of the cartridge as a whole by allowing the orifice, rather than the media, whose hydraulic conductivity decreases over time, to control flow.

The manufacturer offers several media used singly or in combination (dual- or multi-media). Total media thickness is about 7 inches. Some media, such as fabric and perlite, remove only suspended solids (with attached pollutants). Media that also remove dissolved include compost, zeolite, and iron-infused polymer. Pretreatment occurs in an upstream unit and/or the vault within which the cartridges are located.

Water quality volume or flow rate (depending on the particular product) is determined by local governments or sized so that 85% of the annual runoff volume is treated.

## Construction/Inspection Considerations

- Inspect one or more times as necessary during the first wet season of operation to be certain that it is draining properly.

## Performance

The mechanisms of pollutant removal are essentially the same as with public domain filters (TC-40) if of a similar design. Whether removal of dissolved pollutants occurs depends on the media. Perlite and fabric do not remove dissolved pollutants, whereas for examples, zeolites, compost, activated carbon, and peat have this capability.

As most manufactured filter systems function at higher flow rates and have larger media than found in flatbed filters, they may not provide the same level of performance as standard sand filters. However, the level of treatment may still be satisfactory.

## Siting Criteria

There are no unique siting criteria.

## Additional Design Guidelines

Follow guidelines provided by the manufacturer.

## Maintenance

- Maintenance activities and frequencies are specific to each product. Annual maintenance is typical.
- Manufactured filters, like standard filters (TC-40), require more frequent maintenance than most standard treatment systems like wet ponds and constructed wetlands, typically annually for most sites.
- Pretreatment systems that may precede the filter unit should be maintained at a frequency specified for the particular process.

## Cost

Manufacturers provide costs for the units including delivery. Installation costs are generally on the order of 50 to 100 % of the manufacturer's costs.

### *Cost Considerations*

- Filters are generally more expensive to maintain than swales, ponds, and basins.
- The modularity of the manufactured systems allows the design engineer to closely match the capacity of the facility to the design storm, more so than with most other manufactured products.

## References and Sources of Additional Information

Minton, G.R., 2002, Stormwater Treatment: Biological, Chemical, and Engineering Principles, RPA Press, 416 pages.