# Vehicle and Equipment Repair



#### Objectives

- Cover
- Contain
- Educate
- Reduce/Minimize
- Product Substitution

Photo Credit: Geoff Brosseau

# Description

Vehicle or equipment maintenance and repair is potentially a significant source of stormwater pollution, due to the use of materials and wastes created that are harmful to humans and the environment. Engine repair and service (e.g. parts cleaning), replacement of fluids (e.g. oil change), and outdoor equipment storage and parking (dripping engines) can impact water quality if stormwater runoff from areas with these activities occurring on them becomes polluted by a variety of contaminants. Implementation of the following activities will prevent or reduce the discharge of pollutants to stormwater from vehicle and equipment maintenance and repair activities.

# Approach

# **Pollution Prevention**

- Keep accurate maintenance logs to evaluate materials use.
- Switch to non-toxic chemicals for maintenance when possible.
- Choose cleaning agents that can be recycled.
- Minimize use of solvents. Clean parts without using solvents whenever possible.
- Keep an accurate, up-to-date inventory of materials.
- Recycle used motor oil, diesel oil, and other vehicle fluids and parts whenever possible.

#### CASOA California Stormwater Quality Association

# Suggested Protocols

#### Targeted Constituents

| Sediment         |   |
|------------------|---|
| Nutrients        |   |
| Trash            |   |
| Metals           | 1 |
| Bacteria         |   |
| Oil and Grease   | 1 |
| Organics         | 1 |
| Oxvgen Demanding |   |

# General

- Move maintenance and repair activities indoors whenever feasible.
- Store idle equipment containing fluids under cover.
- Use a vehicle maintenance area designed to prevent stormwater pollution minimize contact of stormwater with outside operations through berming and appropriate drainage routing.
- Avoid hosing down your work areas. If work areas are washed, collect and direct wash water to sanitary sewer.
- Paint signs on storm drain inlets to indicate that they are not to receive liquid or solid wastes.
- Post signs at sinks to remind employees, not to pour hazardous wastes down drains.
- Clean yard storm drain inlets(s) regularly.
- Do not pour materials down drains or hose down work areas; use dry sweeping.
- Cover the work area so as to limit exposure to the rain
- Place curbs around the immediate boundaries of the process equipment.
- Build a shed or temporary roof over areas where you park cars awaiting repair or salvage, especially if you handle wrecked vehicles. Build a roof over vehicles you keep for parts.

#### Material and Waste Handling

- Store materials and wastes under cover whenever possible.
- Designate a special area to drain and replace motor oil, coolant, and other fluids. This area should not have any connections to the storm drain or the sanitary sewer and should allow for easy clean up of drips and spills.
- Drain all fluids from wrecked vehicles immediately. Ensure that the drain pan or drip pan is large enough to contain drained fluids (e.g. larger pans are needed to contain antifreeze, which may gush from some vehicles).
- Do not pour liquid waste to floor drains, sinks, outdoor storm drain inlets, or other storm drains or sewer connections.
- Do not dispose of used or leftover cleaning solutions, solvents, and automotive fluids and oil in the sanitary sewer.
- Dispose of all waste materials according to applicable laws and regulations.
- Collect leaking or dripping fluids in drip pans or containers. Fluids are easier to recycle if kept separate.

- Promptly transfer used fluids to the proper waste or recycling drums and store in an appropriately designed area that can contain spills. Don't leave drip pans or other open containers lying around.
- Do not dispose of oil filters in trash cans or dumpsters, which may leak oil and contaminate stormwater. Place the oil filter in a funnel over a waste oil recycling drum to drain excess oil before disposal. Most municipalities prohibit or discourage disposal of these items in solid waste facilities. Oil filters can also be recycled. Ask your oil supplier or recycler about recycling oil filters.
- Store cracked and/or dead batteries in a non-leaking covered secondary container and dispose of properly at recycling or household hazardous waste facilities..

#### Maintenance and Repair Activities

- Provide a designated area for vehicle maintenance.
- Keep equipment clean, don't allow excessive build-up of oil and grease.
- If temporary work is being conducted outside: Use a tarp, ground cloth, or drip pans beneath the vehicle or equipment to capture all spills and drips., The collected drips and spills must be disposed, reused, or recycled properly.
- If possible, perform all vehicle fluid removal or changing inside or under cover to prevent the runon of stormwater and the runoff of spills:
  - Keep a drip pan under the vehicle while you unclip hoses, unscrew filters, or remove other parts. Use a drip pan under any vehicle that might leak while you work on it to keep splatters or drips off the shop floor.
  - Promptly transfer used fluids to the proper waste or recycling drums. Don't leave drip pans or other open containers lying around.
  - Keep drip pans or containers under vehicles or equipment that might drip during repairs.
  - Do not change motor oil or perform equipment maintenance in non-appropriate areas.
- If equipment (e.g., radiators, axles) is to be stored outdoors, oil and other fluids should be drained first. This is also applicable to vehicles being stored and not used on a regular basis.
- Monitor parked vehicles closely for leaks and place pans under any leaks to collect the fluids for proper disposal or recycling.

#### Parts Cleaning

- Clean vehicle parts without using liquid cleaners wherever possible to reduce waste.
- Do all liquid cleaning at a centralized station so the solvents and residues stay in one area.

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- Discharge wastewater generated from steam cleaning and pressure washing to an appropriate treatment control that is connected to a blind sump. Non-caustic detergents should be used instead of caustic cleaning agents, detergent-based or water-based cleaning systems in place of organic solvent degreasers, and non-chlorinated solvent in place of chlorinated organic solvents for parts cleaning. Refer to SC-21 for more information on steam cleaning.
- Locate drip pans, drain boards, and drying racks to direct drips back into a solvent sink or fluid holding tank for reuse.

#### Inspection

- Regularly inspect vehicles and equipment for leaks, and repair immediately.
- Make sure incoming vehicles are checked for leaking oil and fluids. Apply controls accordingly.

#### Training

- Train employees and contractors in the proper handling and disposal of engine fluids and waste materials.
- Ensure that employees are familiar with the site's spill control plan and/or proper spill cleanup procedures (You can use reusable cloth rags to clean up small drips and spills instead of disposables; these can be washed by a permitted industrial laundry. Do not clean them at home or at a coin-operated laundry business). The employee should have the tools and knowledge to immediately begin cleaning up a spill if one should occur.
- Use a training log or similar method to document training.

#### Spill Response and Prevention

- Refer to SC-11 Spill Prevention, Control & Cleanup for more information.
- Keep your Spill Prevention Control and Countermeasure (SPCC) Plan up-to-date, and implement accordingly.
- Place adequate stockpiles of spill cleanup materials where they are readily accessible.
- Clean leaks, drips, and other spills with as little water as possible. Use rags for small spills, a
  damp mop for general cleanup, and dry absorbent material for larger spills. Use the
  following three-step method for cleaning floors:
  - Clean spills with rags or other absorbent materials
  - Sweep floor using dry absorbent material
  - Mop the floor. Mop water may be discharged to the sanitary sewer via a toilet or sink.
- Remove absorbent materials used for cleaning small spills promptly and properly.
- Do not saturate rags or absorbent material to eliminate need for disposal of spilled material as hazardous waste.

## **Other Considerations**

- Space and time limitations may preclude all work being conducted indoors.
- It may not be possible to contain and clean up spills from vehicles/equipment brought onsite after working hours.
- Drain pans (usually 1 ft. x 1 ft.) are generally too small to contain antifreeze, so drip pans (3 ft. x 3 ft.) may have to be purchased or fabricated.
- Identification of engine leaks may require some use of solvents, which may require disposal as hazardous waste.
- Installation of structural treatment practices for pretreatment controls of wastewater discharges can be expensive.
- Prices for recycled materials and fluids may be higher than those of non-recycled materials.
- Some facilities can be limited by a lack of providers of recycled materials, and by the absence
  of businesses to provide services such as hazardous waste removal, structural treatment
  practice maintenance or solvent equipment and solvent recycling.

#### Requirements

#### Costs

• Should be low, but will vary depending on the size of the facility.

#### Maintenance

• Sweep the maintenance area weekly, if it is paved, to collect loose particles, and wipe up spills with rags and other absorbent material immediately, do not hose down the area to a storm drain.

# Supplemental Information Further Detail of the BMP

#### Recycling

Separating wastes allows for easier recycling and may reduce treatment costs. Keep hazardous and non-hazardous wastes separate, do not mix used oil and solvents, and keep chlorinated solvents (e.g., 1,1,1-trichloroethane) separate from non-chlorinated solvents (e.g., kerosene and mineral spirits).

Many products made of recycled (i.e., refined or purified) materials are available. Engine oil, transmission fluid, antifreeze, and hydraulic fluid are available in recycled form. Buying recycled products supports the market for recycled materials.

- Recycling is always preferable to disposal of unwanted materials.
- Separate wastes for easier recycling. Keep hazardous and non-hazardous wastes separate, do not mix used oil and solvents, and keep chlorinated solvents separate from nonchlorinated solvents.
- Label and track the recycling of waste material (e.g. used oil, spent solvents, batteries).

Purchase recycled products to support the market for recycled materials.

#### Safer Alternatives

If possible, eliminate or reduce the amount of hazardous materials and waste by substituting non-hazardous or less hazardous material:

- Use non-caustic detergents instead of caustic cleaning for parts cleaning.
- Use detergent-based or water-based cleaning systems in place of organic solvent degreasers.
   Wash water may require treatment before it can be discharged to the sewer.
- Replace chlorinated organic solvents with non-chlorinated solvents. Non-chlorinated solvents like kerosene or mineral spirits are less toxic and less expensive to dispose of properly. Check list of active ingredients to see whether it contains chlorinated solvents.
- Choose cleaning agents that can be recycled.
- Refer to SC-61 Safer Alternative Products fact sheet for more information.

## **References and Resources**

DTSC Doc. No. 619a Switching to Water Based Cleaners

DTSC Doc. No. 621 http://www.stormwatercenter.net/

King County - ftp://dnr.metrokc.gov/wlr/dss/spcm/Chapter%203.PDF

Model Urban Runoff Program: A How-To-Guide for Developing Urban Runoff Programs for Small Municipalities. Prepared by City of Monterey, City of Santa Cruz, California Coastal Commission, Monterey Bay National Marine Sanctuary, Association of Monterey Bay Area Governments, Woodward-Clyde, Central Coast Regional Water Quality Control Board. July 1998 (Revised February 2002 by the California Coastal Commission).

Orange County Stormwater Program http://www.ocwatersheds.com/StormWater/swp\_introduction.asp

San Diego Stormwater Co-permittees Jurisdictional Urban Runoff Management Program (URMP) -

http://www.projectcleanwater.org/pdf/Model%20Program%20Municipal%20Facilities.pdf